

# LEVEL TRANSMITTER

## DATA SHEET

**FKE...F**

The FCX-All level transmitter accurately measures liquid level and transmits a proportional 4 to 20mA signal. The transmitter utilizes a unique micromachined capacitance silicon sensor with state-of-the-art microprocessor technology to provide exceptional performance and functionality.

## FEATURES

### 1. High accuracy

0.165% accuracy for all calibrated spans is a standard feature. The micro-capacitance silicon sensor assures this accuracy for all elevated or suppressed calibration ranges without additional adjustment.

0.1% accuracy is available as option

### 2. Minimum environmental influence

The "Advanced Floating Cell" design which protects the pressure sensor against changes in temperature, static pressure, and overpressure substantially reduces total measurement error in actual field applications.

### 3. Fuji/HART® bilingual communications protocol

FCX-All series transmitter offers bilingual communications to speak both Fuji proprietary protocol and HART®. Any HART® compatible devices can communicate with FCX-All.

### 4. Application flexibility

Various options that render the FCX-All suitable for almost any process applications include:

- Full range of hazardous area approvals
- Built-in RFI filter and lightning arrester
- 5-digit LCD meter with engineering unit
- Stainless steel electronics housing
- Wide selection of materials
- High temperature, high vacuum service.

### 5. Programmable output Linearization Function

Output signal can be freely programmable.  
(Up to 14 compensated points at approximation.)

### 6. Burnout current flexibility (Under Scale: 3.2 to 4.0mA, Over Scale: 20.0 to 22.5mA)

Burnout signal level is adjustable using Model FXW or Hand Held Communicator (HHC) to comply with NAMUR NE43.

### 7. Dry calibration without reference pressure

Thanks to the best combination of unique construction of mechanical parts (Sensor unit) and high performance electronics circuit (Electronics unit), reliability of dry calibration without reference pressure is at equal level as wet calibration.



## SPECIFICATIONS

### Functional specifications

#### Type:

FKE : Smart, 4-20mA cc + Fuji/Hart® digital signal

#### Service :

Liquid, gas or vapour.

#### Static pressure, span, and range limit:

Type	Static pressure	Span limit (mmH <sub>2</sub> O)		Range limit (mmH <sub>2</sub> O)
		Min.	Max.	
FKE□□2	Up to flange rating	10	600	± 600
FKE□□3		32	3200	± 3200
FKE□□5		130	13000	± 13000
FKE□□6		500	50000	± 50000
FKE□□8		3000	300000	±300000

#### Remark:

To minimize environmental influence, span should be greater than 1/40 of the max. span in most applications.

- Lower limit of static pressure (vacuum limit) ;

Silicone fill sensor: See Fig.1

Fluorinated fill sensor: 66kPa abs (500mmHg abs) at temperature below 60 °C.

#### Overrange limit:

To maximum static pressure limit

**Output signal:**

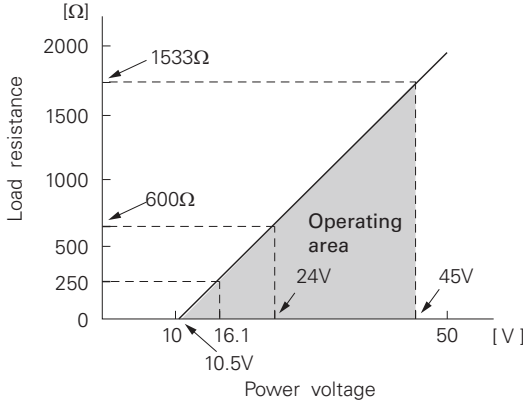
4 to 20mA DC with digital signal superimposed on the 4 to 20mA signal

**Power supply:**

Transmitter operates on 10.5V to 45V DC at transmitter terminals.

10.5V to 32V DC for the units with optional arrester.

**Load limitations:** see figure below



Note: For communication with HHC<sup>(1)</sup>, min. of 250Ω required.

**Hazardous locations:** See below

Authority (Digit 10 = )	Intrinsic safety																					
ATEX (K)	Ex II 1 G Ex ia IIC T5 (-40°C ≤ Ta ≤ +50 °C) Ex ia IIC T4 (-40°C ≤ Ta ≤ +70 °C) IP66/67 Entity Parameters: Ui ≤ 28 Vdc, Ii ≤ 94.3 mA, Pi ≤ 0.66 W Ci = 36 nF/26 nF for models with/without Arrester Li = 0.7 mH/0.6 mH for models with/without Analog Indicator																					
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Authority	Flameproof																					
ATEX (X)	Ex II 2 GD Ex d IIC T6 (-40°C ≤ Ta ≤ +65 °C) Ex d IIC T5 (-40°C ≤ Ta ≤ +85 °C) Ex tD A21 IP66/67 T 85°C Ex tD A21 IP66/67 T 100°C Electrical ratings Model Without arrester: Ui ≤ 45 Vdc, 4-20 mA loop powered, Pi ≤ 1.0125 W Model With arrester: Ui ≤ 32 Vdc, 4-20 mA loop powered, Pi ≤ 1.0125 W																					
Factory Mutual (D)	Class I Div.1 Groups B, C, D T6 Type 4X Class II III Div.1 Groups E, F, G T6 Type 4X Tamb max = +60°C																					
CSA (E)	Class I, Groups C and D; Class II, Groups E,F and G ; Class III Maximum ambient temperature 85°C Maximum working pressure 50 Mpa Electrical ratings Model Without arrester: Ui ≤ 45 Vdc, 4-20 mA Model With arrester: Ui ≤ 32 Vdc, 4-20 mA Note: "Seal not required"																					
IECEX (R)	Ex d IIC T6 (-40°C ≤ Ta ≤ +65 °C) Ex d IIC T5 (-40°C ≤ Ta ≤ +85 °C) DIP A21 IP66/67 T 85°C DIP A21 IP66/67 T 100°C Electrical ratings Model Without arrester: Ui ≤ 45 Vdc, 4-20 mA loop powered, Pi ≤ 1.0125 W Model With arrester: Ui ≤ 32 Vdc, 4-20 mA loop powered, Pi ≤ 1.0125 W																					

**Zero/span adjustment:**

Zero and span are adjustable from the HHC<sup>(1)</sup>. Zero and span are also adjustable externally from the adjustment screw.

**Damping:**

Adjustable from HHC<sup>(1)</sup> or local adjustment unit with LCD display.

The time constant is adjustable between 0.12 to 32 sec.

**Zero elevation/suppression:**

-100% to + 100% of URL

**Normal/reverse action:**

Selectable from HHC<sup>(1)</sup>

**Indication:**

Analog indicator or 5-digit LCD meter

**Burnout direction:** Selectable from HHC<sup>(1)</sup>

If self-diagnostic detect transmitter failure, the analog signal will be driven to either "Output Hold", "Output Overscale" or "Output Underscale" modes.

"Output Hold":

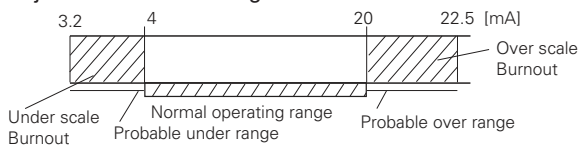
Output signal is hold as the value just before failure happens.

"Output Overscale":

Adjustable within the range 20.0mA to 22.5mA from HHC<sup>(1)</sup>

"Output Underscale":

Adjustable within the range 3.2mA to 4.0mA from HHC<sup>(1)</sup>



**Loop-check output:**

Transmitter can be configured to provide constant signal 3.2mA through 22.5mA by HHC<sup>(1)</sup>.

**Temperature limit:**

- Ambient: -40 to + 85°C
- 20 to + 80°C (for LCD indicator)
- 40 to + 60°C (for arrester option)
- 10 to + 60°C (for fluorinated oil fill transmitter)

For explosionproof units (flameproof or intrinsic safety), ambient temperature must be within the limits specified in each standard.

Process:

	Code in the 13th digit of "Code symbols"	Process temperature	Lower limit of static pressure
Fluorinated oil	W, A	-20 to 120°C	Atmospheric
Silicone oil	Y and G	-40 to 150°C	20 torr

Note: For higher process temperature, please consult FUJI

**Storage:**

-40 to + 90°C

**Humidity limit:**

0 to 100% RH

**Communication:**

With HHC<sup>(1)</sup> (model FXW, consult datasheet N° EDS8-47), following items can be remotely displayed or configured.

Note: HHC's version must be higher than 7.0 (or FXW □□□□1-□4), for FCX-AII for supporting these items: "Saturate current", "Write protect", and "History".

Items	Fuji Protocol with FXW		Hart Protocol	
	Display	Set	Display	Set
Tag No.	v	v	v	v
Model No.	v	v	—	—
Serial No. & Software Version	v	—	v	—
Engineering unit	v	v	v	v
Range limit	v	—	v	—
Measuring range	v	v	v	v

Damping	v	v	v	v
Output mode	v	—	v	—
Burnout direction	v	v	v	v
Calibration	v	v	v	v
Output adjust	—	v	—	v
Data	v	—	v	—
Self diagnoses	v	—	v	—
Printer (In case of FXW with printer option)	v	—	—	—
External switch lock	v	v	v	v
Transmitter display	v	v	v	v
Linearize*	v	v	—	—
Rerange	v	v	v	v
Saturate current	v	v	v	v
Write protect	v	v	v	v
History				
- Calibration history	v	v	v	v
- Ambient temperature history	v	—	v	—

(Note) (1) HHC: Hand Held Communicator

**\*Local configurator with LCD display (option):**

Local configurator with 3 push button and LCD display can support all items (Fuji Protocol list) except "Linearize" function.

**Programmable output linearization function:**

Output signal can be characterized with "14 points linear approximation function" from HHC<sup>(1)</sup>.

**Performance specifications**

Reference conditions, silicone oil fill, 316SS isolating diaphragms, 4-20 mA analog output.

**Accuracy rating:**

(including linearity, hysteresis, and repeatability)

(Standard)

For spans greater than 1/10 of URL:

±0.165% of span

For spans below 1/10 of URL:

$$\pm \left( 0.1 + 0.1 \frac{0.1 \times \text{URL}}{\text{Span}} \right) \% \text{ of span}$$

(Option) (Code: 21th digit H, K)

For span greater than 1/10 of URL:

0.1% of span

For span below 1/10 of URL:

$$\pm \left( 0.05 + 0.05 \frac{0.1 \times \text{URL}}{\text{Span}} \right) \% \text{ of span}$$

**Stability:**

±0.2% of upper range limit (URL) for 10 years.

**Temperature effect:**

Effects per 28°C change between the limits of -40°C and +85°C

Zero shift (transmitter only): ±0,30 Of URL

Zero shift (level kit only): ±0,30 Of URL

Total effect (level kit and transmitter): ±0,30% Of URL

Note : The indicated values are for temperature compensation made on transmitter only, without level kit. Zero shift is improved (2 to 3 times) by an additional temperature compensation of the complete level transmitter (level kit and transmitter)

**Static pressure effect:**

Zero shift: ±0.2% of URL / 1MPa  
 Span shift: -0.2% of calibrated span/1MPa  
 Double the effects for material code (7th digit in codes symbols) "H", "M", "T", "B", "P" and "R"

**Overrange effect:**

Zero shift; ±0.1% of URL for flange rating pressure  
 Double the effects for material code (7th digit in codes symbols) "H", "M", "T", "B", "P" and "R"

**Supply voltage effect:**

Less than 0.005% of calibrated span per 1V

**Update rate:**

60 msec

**Response time:** (at 63,2% of output signal)

Range code	Time constant (at 23°C)	Dead time
"3"	550 msec	120 msec approx.
"5" to "8"	300 msec	

Response time = time constant + dead time

**Mounting position effect:**

Zero shift, less than 30 mmH<sub>2</sub>O for a 10° tilt in any plane (no extension). No effect on span.  
 This error can be corrected by adjusting zero.

**Vibration effect:**

> ±0,25% of span for spans greater than 1/10 of URL.  
 Frequency 10 to 150Hz, acceleration 39,2m/sec<sup>2</sup>.

**Material fatigue:**

Please consult Fuji Electric.

**Dielectric strength:**

500V AC, 50/60Hz 1 min., between circuit and earth

**Insulation resistance:**

More than 100MΩ at 500V DC.

**Turn-on time:**

4 seconds

**Internal resistance for external field indicator:**

12Ω Max (connected to test terminal CK+ and CK-

**Non-wetted parts material:**

Electronics housing:  
 Low copper die-cast aluminum, finished with polyester coating (standard), or 316 SS as specified.  
 Bolts and nuts:  
 Cr-Mo alloy (standard) or 316 SS  
 Fill fluid:  
 Silicone oil (standard) for the measuring cell and level kit  
 Silicone oil (standard) for the measuring cell and fluorinated oil (or specific oils upon request) for the level kit.  
 Mounting flange:  
 316L SS

**Environmental protection:**

IEC IP67 and NEMA 6/6P

**Flange mounting:**

See drawings

**Mass {weight}:**

Transmitter:  
 approx. 10.2 to 19.2kg without options.  
 Add; 0.5kg for mounting bracket  
 4.5kg for stainless steel housing (option)  
 1.0kg per 50mm extension of diaphragm

**ACCESSORIES**

**Oval flanges:**

Converts process connection to 1/2-14 NPT in 316 SS

**Hand held communicator:**

(Model FXW, refer to datasheet N° EDS8-47)

**Optional features**

**Indicator:**

A plug-in analog indicator.  
 An optional 5-digit LCD meter with engineering unit is also available.

**Local configurator with LCD display:**

An optional 5 digits LCD meter with 3 push buttons can support items as using communication with HHC.

**Arrester:**

A built-in arrester protects the electronics from lightning surges.  
 Lightning surge immunity: 4kV (1.2 × 50µs)

**Oxygen service:**

Special cleaning procedures are followed throughout the process to maintain all process wetted parts oil-free.  
 The fill fluid is fluorinated oil.

**Chlorine service:**

Oil-free procedures as above. Includes fluorinated oil for fill.

**Degreasing:**

Process-wetted parts are cleaned, but the fill fluid is standard silicone oil. Not for use on oxygen or chlorine measurement.

**Optional tag plate:**

An extra stainless steel tag with customer tag data is wired to the transmitter.

**NACE specification:**

Metallic materials for all pressure bound ary parts comply with NACE MR-01-75. 660 stainless steel bolts and nuts comply with NACE.

**Physical specifications**

**Electrical connections:**

1/2-14 NPT, Pg13.5 or M20 x 1.5

**Process connections:**

LP side: 1/4-18 NPT  
 HP side: ANSI or DIN raised face flange.  
 Refer to "Code symbols"  
 Raised face flange machining:  
 Stockfinish - 316L SS diaphragm  
 Smooth finish - other diaphragm materials

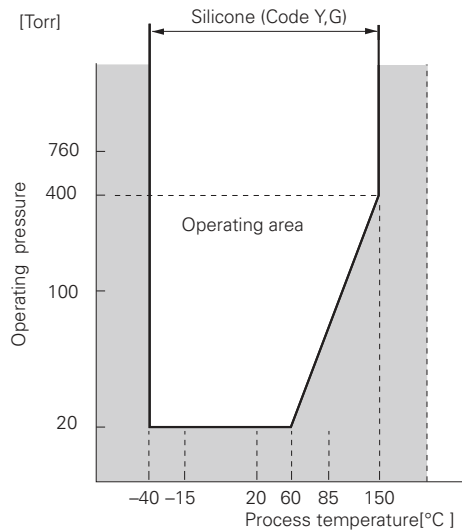
**Process-wetted parts material:**

Material code (7th digit in "Code sym- bols")	LP side			HP side
	Process cover	Diaphragm	Wetted sensor body	Diaphragm & flange face
V	SS 316L	SS 316L	SS 316	SS 316L
W	SS 316L	Hastelloy-C	SS 316	Hastelloy-C
H	SS 316L	SS 316L	SS 316	Hastelloy-C
M	SS 316L	SS 316L	SS 316	Monel
T	SS 316L	SS 316L	SS 316	Tantalum
A	SS 316L	SS 316L	SS 316	SS 316L + FEP lining
K	SS 316L	SS 316L	SS 316	SS 316L + glued PTFE diaphragm
B	SS 316L	SS 316L	SS 316	SS 316L + Gold coating
P	SS 316L	SS 316L	SS 316	Titanium
R	SS 316L	SS 316L	SS 316	Zirconium

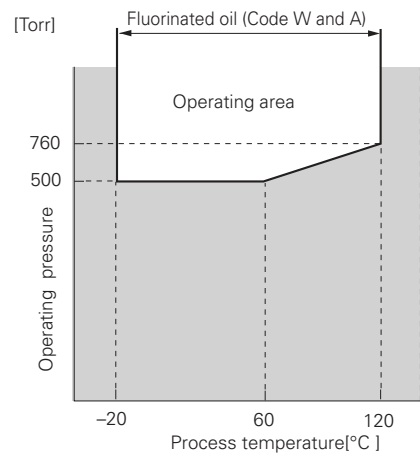
Note: Process cover gasket: Viton O-ring or PTFE/15% graphite square section gasket.

**Vacuum service:**

Special silicone oil and filling procedure are applied.  
See Fig.1 and Fig.2 below



**Fig. 1 Relation between process temperature and operating pressure**



**Fig. 2 Relation between process temperature and operating pressure**

**EMC Directive (2004/108/EC)**

All models of **FCX** series transmitters type **FCX-AII** are in accordance with :

- the harmonized standards:
  - EN 61326-1 : 2006 (Electrical equipment for measurement, control and laboratory use - EMC requirements).
  - EN 61326-2-3 : 2006 (Part 2-3 : Particular requirements - Test configuration, operational conditions and performance criteria for transducers with integrated or remote signal conditioning)

**Emission limits** : EN 61326-1 : 2006

Frequency range (MHz)	Limits	Basic standard
30 to 230	40 dB ( $\mu\text{V/m}$ ) quasi peak, measured at 10m distance	EN 55011 / CISPR 11 Group 1 Class A
230 to 1000	47 dB ( $\mu\text{V/m}$ ) quasi peak, measured at 10m distance	

**Immunity requirements** : EN 61326-1 : 2006 (Table 2)

Phenomenon	Test value	Basic standard	Performance criteria
Electrostatic discharge (EDS)	4 kV (Contact) 8 kV (Air)	EN 61000-4-2 IEC 61000-4-2	<b>B</b>
Electromagnetic field	10V/m (80 to 1000 MHz) 3 V/m (1.4 to 2.0 GHz) 1 V/m (2.0 to 2.7 GHz)	EN 61000-4-3 IEC 61000-4-3	<b>A</b>
Rated power frequency Magnetic field	30 A/m	EN 61000-4-8 IEC 61000-4-8	<b>A</b>
Burst	2 kV (5/50 NS, 5 kHz)	EN 61000-4-4 IEC 61000-4-4	<b>B</b>
Surge	1 kV Line to line 2 kV Line to line	EN 61000-4-5 IEC61000-4-5	<b>B</b>
Conducted RF	3 V (150 kHz to 80 MHz)	EN 61000-4-6 IEC61000-4-6	<b>A</b>

**Performance criteria** :

**A** : During testing, normal performance within the specification limits.

**B** : During testing, temporary degradation or loss of function or performance which is self-recovering.

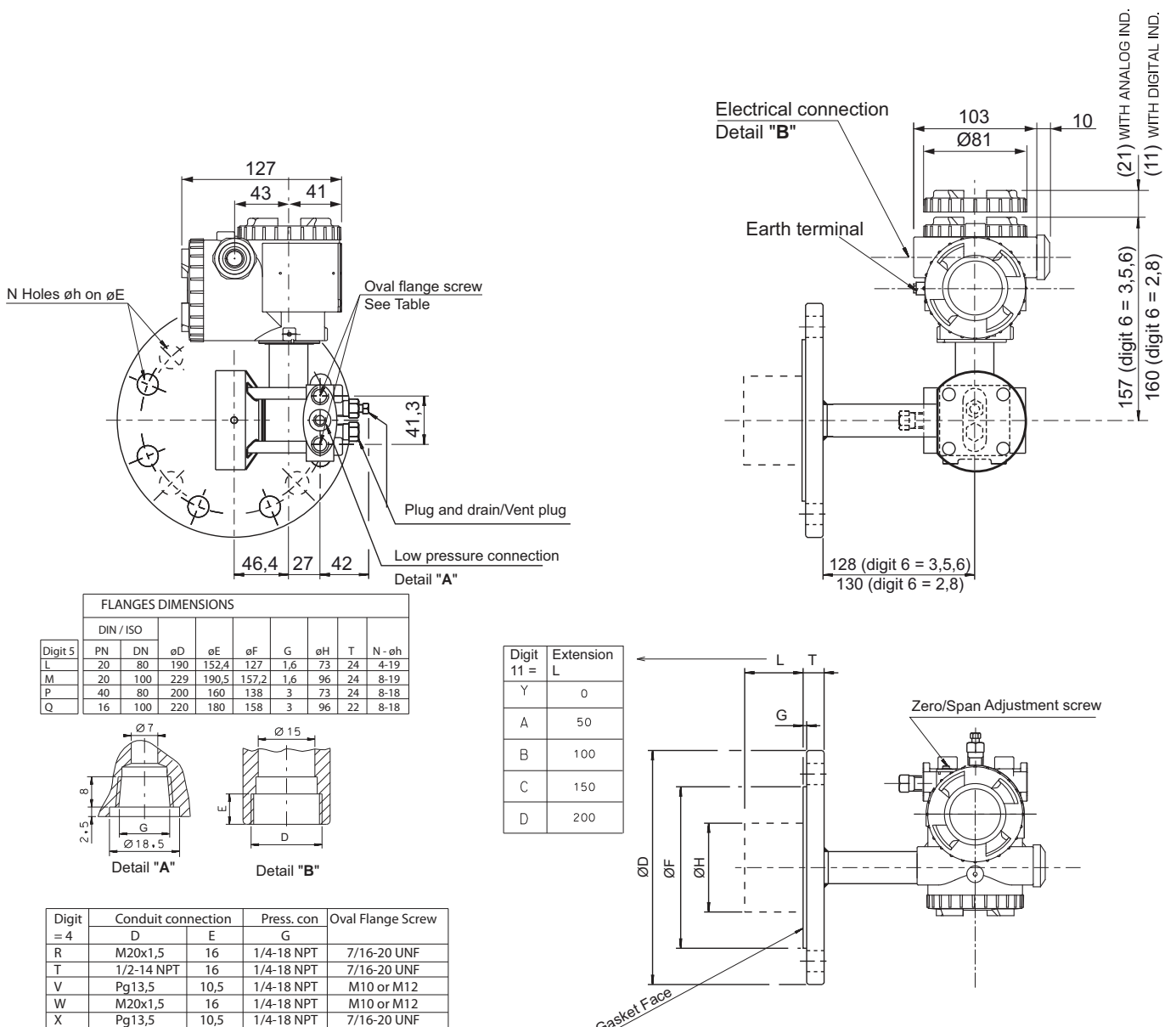
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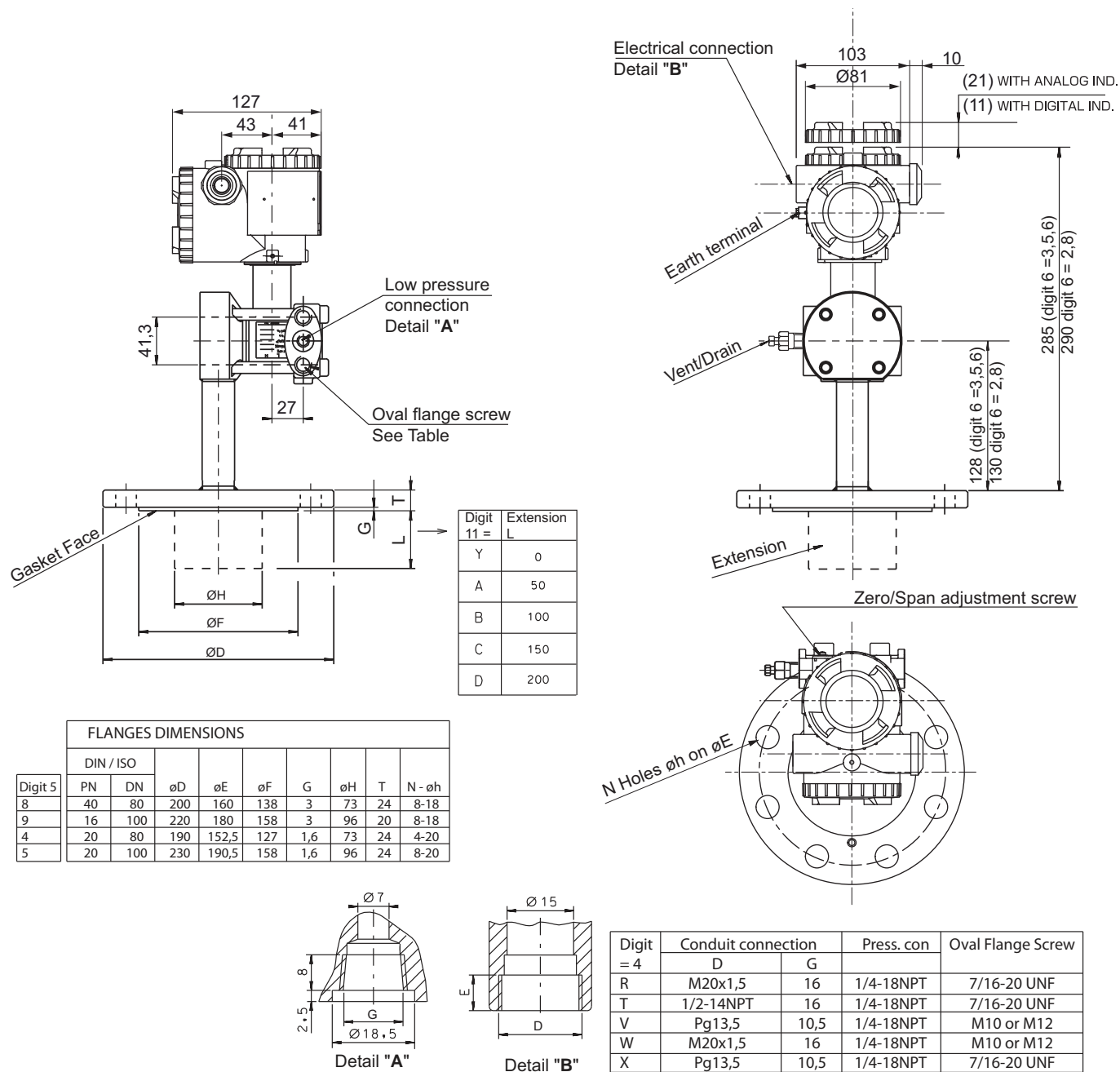
- Notes\* :
- Turn down of 100 : 1 is possible, but it should be used at a span greater than 1/40 of the maximum span for better performance.
  - Add values for material options are for DN80 PN40 or ANSI-150 LB3" flange rate, DN100 or 4" add values are available upon request, LP side written cell body diaphragm in exotic materials are available upon request.
  - All wetted parts in the same material (diaphragm, extension, flange gasket area)
  - When no code can be found in the current code symbols, place\* in concerned code digit(s) & add\* in 16 th digit
  - Our stainless steel bolts/nuts in SS660 are in conformity with the NACE requirements and must be used for NACE service
  - Code "D & V" FM approval only possible with electrical connection 1/2" NPT.
  - Please consult Fuji with you application conditions

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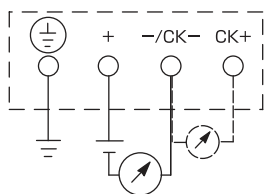
## OUTLINE DIAGRAM for short design (Unit:mm)



OUTLINE DIAGRAM for long design (Unit:mm)



CONNECTION DIAGRAM



Fuji Electric France S.A.S.

46 rue Georges Besse - ZI du brézet - 63039 Clermont ferrand

Tél : 04 73 98 26 98 - Fax : 04 73 98 26 99

Mail : sales.dpt@fujielectric.fr - web : www.fujielectric.fr

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